

Caterpillar Specifications

Spec. Number	Rev. Date	Spec. Name	Change Level	Hyperlink
1E0000	12/19/07	Corporate Product & Process Specifications & Change Numbers	N/A	Customer Specific\Caterpillar Inc\General\1E0000 Corporate Product & Process Specifications & Change Numbers 12-21-07.pdf
1E0008	11/09/89	Thread-Pipe	Rev03	Customer Specific\Caterpillar Inc\Pipe & Tubing\1E0008 Thread-Pipe 7-18-07.pdf
1E0009	05/14/02	Deburr Requirements	Rev04	Customer Specific\Caterpillar Inc\General\1E0009 Deburr Requirements 5-14-02.pdf
1E0010	02/18/09	Conversion - Metric Material	Rev16	Customer Specific\Caterpillar Inc\Drawings\1E0010 Conversion Metric Material Rev16 2-18-09.pdf
1E0011	02/19/09	Interpretation and Tolerances-Drawing	Rev37	Customer Specific\Caterpillar Inc\Drawings\1E0011 Interpretation and Tolerances-Drawing Rev37 2-19-09.pdf
1E0012	12/03/07	Interpretation-Geometric Tolerance	Rev08	Customer Specific\Caterpillar Inc\Drawings\1E0012 Interpretation-Geometric Tolerance Rev08 12-3-07.pdf
1E0013	12/02/08	Confidentiality - Drawing Security Classification	Rev02	Customer Specific\Caterpillar Inc\Drawings\1E0013 Confidentiality-Drawings Security Classification Rev02 12-2-08.pdf
1E0024	03/24/09	Wrought Steel-General Requirements	Rev42	Customer Specific\Caterpillar Inc\Carbon Steel\1E0024 Wrought Steel-General Requirements Rev42 3-24-09.pdf
1E0038	05/08/03	Wrought Steel - General Requirements	Rev31	Customer Specific\Caterpillar Inc\Carbon Steel\1E0038 Wrought Steel-General Requirements 5-8-03.pdf
1E0042	12/02/08	Steel - Carbon (1026 Modified)	Rev26	Customer Specific\Caterpillar Inc\Carbon Steel\1E0042 Steel-Carbon (1026 Modified) Rev26 12-2-08.pdf
1E0048	04/10/80	Steel - Low Carbon (1008 Mod)	Rev14	Customer Specific\Caterpillar Inc\Carbon Steel\1E0048 Steel-Low Carbon (1008 Mod) 4-10-80.pdf
1E0065	02/13/09	Steel-Carbon-Structural	Rev53	Customer Specific\Caterpillar Inc\Carbon Steel\1E0065 Steel-Carbon-Structural Rev53 2-13-09.pdf
1E0099	02/18/09	Welding - Arc	Rev51	Customer Specific\Caterpillar Inc\Weld\1E0099 Welding-Arc Rev51 2-18-09.pdf
1E0100	10-2-08	Forger Instructions	Rev27	Customer Specific\Caterpillar Inc\Forge & Cast\1E0100 Forger Instructions Rev27 10-2-08.pdf
1E0107	05/02/08	Heat Treatment-Direct Harden (After Machining) 5-2-08	Rev10	Customer Specific\Caterpillar Inc\Misc\1E0107 Heat Treatment-Direct Harden (After Machining) 5-2-08.pdf
1E0166	07/07/08	Steel - Carbon (SAE 1008 Modified)	Rev31	Customer Specific\Caterpillar Inc\Carbon Steel\1E0166 Steel-Carbon (SAE1008 Mod) Rev31 7-7-08.pdf
1E0170	02/13/09	Steel - Structural (290 Mpa Min Yield)	Rev48	Customer Specific\Caterpillar Inc\Carbon Steel\1E0170 Steel-Structural (290 MPa Yield) Rev48 2-13-09.pdf

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1E0189	05/14/08	Hard Surfacing - Arc Welding	Rev16	Customer Specific\Caterpillar Inc\Weld\1E0189 Hard Surfacing-Arc Welding 5-14-08.pdf
1E0198	05/29/09	Letters and Trademarks-Corporate	Rev50	Customer Specific\Caterpillar Inc\General\1E0198 Letters and Trademarks-Corporate Rev50 5-29-09.pdf
1E0248	9-16-08	Springs-Chrome Silicon Steel (Commercial-Quality)	Rev05	Customer Specific\Caterpillar Inc\Springs\1E0248 Springs-Chrome Silicon Steel (Commercial-Quality) Rev05 9-16-08.pdf
1E0250	11/21/08	Dimensions - Stud	Rev17	Customer Specific\Caterpillar Inc\Drawings\1E0250 Dimensions-Stud Rev17 11-21-08.pdf
1E0256	08/09/08	Repair - Gray Iron Castings	Rev14	Customer Specific\Caterpillar Inc\Forge & Cast\1E0256 Repair-Gray Iron Castings 9-8-08.pdf
1E0279	11/06/08	Tightening - Fasteners and Other Threaded Parts	Rev30	Customer Specific\Caterpillar Inc\General\1E0279 Tightening-Fasteners and Other Threaded Parts Rev30 11-6-08.pdf
1E0288	02/07/97	Induction Hardening	Rev10	Customer Specific\Caterpillar Inc\Misc\1E0288 Heat Treatment-Induction Hardening 2-7-97.pdf
1E0303	01/30/07	Steel-Carbon (1215 Modified)	Rev30	Customer Specific\Caterpillar Inc\Carbon Steel\1E0303 Steel-Carbon (1215 Modified) 7-18-07.pdf
1E0306	11/09/72	Stock Size Option	Rev11	Customer Specific\Caterpillar Inc\General\1E0306 Stock Size Option 1-14-08.pdf
1E0320	11/06/03	Steel - Carbon (1018 Modified)	Rev24	Customer Specific\Caterpillar Inc\Carbon Steel\1E0320 Steel Carbon (1018 Modified) 11-6-03 .pdf
1E0335	07/13/04	Coating - Removable Rust Preventative (Clear)	Rev12	Customer Specific\Caterpillar Inc\Misc\1E0335 Coating - Removable Rust Preventive (Clear) Rev12 7-13-04.pdf
1E0344	08/06/08	Machine Center	Rev13	Customer Specific\Caterpillar Inc\Drawings\1E0344 Machine Center Rev13 8-6-08.pdf
1E0347	10/24/91	Steel Tubing - Welded (Flash-in)	Rev17	Customer Specific\Caterpillar Inc\Pipe & Tubing\1E0347 Steel Tubing-Welded (Flash-in) 10-24-91.pdf
1E0357	08/02/08	Steel - Carbon (Manufacturer's Standard)	Rev32	Customer Specific\Caterpillar Inc\Carbon Steel\1E0357 Steel-Carbon (Manufacturers Standard) 9-2-08.pdf
1E0359	12/19/08	Steel- Carbon (1037 Modified)	Rev17	Customer Specific\Caterpillar Inc\Carbon Steel\1E0359 Steel-Carbon (1037 Modified) Rev17 12-19-08.pdf
1E0360	11/06/08	Steel-Carbon (1040 Modified)	Rev26	Customer Specific\Caterpillar Inc\Carbon Steel\1E0360 Steel-Carbon (1040 Modified) Rev26 11-6-08.pdf
1E0372	08/06/98	Braze Welding - Materials and Processing	Rev07	Customer Specific\Caterpillar Inc\Weld\1E0372 Braze Welding-Materials and Processing 8-6-98.pdf
1E0376	11/02/90	Welding - Resistance	Rev09	Customer Specific\Caterpillar Inc\Weld\1E0376 Welding-Resistance 11-2-90.pdf

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1E0379	09/10/02	Paint - Primer Fulfilling Substrates	Rev19	Customer Specific\Caterpillar Inc\Paint\1E0379 Paint - Primer Fulfilling Substrates Rev19 9-10-02.pdf
1E0382	01/13/09	Steel - Carbon (Drawing Quality)	Rev08	Customer Specific\Caterpillar Inc\Carbon Steel\1E0382 Steel-Carbon (Drawing Quality) Rev08 1-13-09 .pdf
1E0397	12/19/08	Plating-Zinc or Zinc Alloy	Rev20	Customer Specific\Caterpillar Inc\Plating\1E0397 Plating-Zinc or Zinc Alloy Rev20 12-19-08.pdf
1E0420	12/12/08	Steel-Heat Treated Cold Finished Bar	Rev17	Customer Specific\Caterpillar Inc\Carbon Steel\1E0420 Steel-Heat Treated Cold Finished Bar Rev17 12-12-08.pdf
1E0421	04/27/09	Hole Tolerances	Rev19	Customer Specific\Caterpillar Inc\General\1E0421 Hole Tolerance Rev19 4-27-09.pdf
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1E0439	10/31/86	Carbonitride and Harden	Rev08	Customer Specific\Caterpillar Inc\Misc\1E0439 Carbonitride and Harden 10-31-86.pdf
1E0466	07/01/08	Salvage of Aluminum Castings	Rev07	Customer Specific\Caterpillar Inc\Misc\1E0466 Salvage of Aluminum Castings 7-1-08.pdf
1E0475	11/07/80	Coating-Heavy Zinc-Iron Phosphate 11-07-80	Rev07	Customer Specific\Caterpillar Inc\General\1E0475 - Coating - Heavy Zinc Iron Phosphate 11-7-80.pdf
1E0500	03/26/09	Thread-Screw	Rev13	Customer Specific\Caterpillar Inc\General\1E0500 Thread-Screw Rev13 3-26-09.pdf
1E0507	03/25/09	Identification - Part Number	Rev31	Customer Specific\Caterpillar Inc\General\1E0507 Identification Part Number Rev31 3-25-09.pdf
1E0509	08/08/08	Steel Alloy (4140 Modified)	Rev20	Customer Specific\Caterpillar Inc\Carbon Steel\1E0509 Steel-Alloy (4140 Modified 9-8-08.pdf
1E0525	08/02/08	Steel Tubing-Welded	Rev16	Customer Specific\Caterpillar Inc\Pipe & Tubing\1E0525 Steel Tubing-Welded 9-2-08.pdf
1E0526	03/30/09	Steel Tubing - Welded (Hydraulic)	Rev29	Customer Specific\Caterpillar Inc\Pipe & Tubing\1E0526 Steel Tubing-Welded (Hydraulic) Rev29 3-30-09.pdf
1E0551	03/30/09	Steel Pipe - Welded and Seamless	Rev19	Customer Specific\Caterpillar Inc\Pipe & Tubing\1E0551 Steel Pipe-Black Welded and Seamless Rev19 3-30-09.pdf
1E0553	08/07/97	Milled Fiber and Rubber	Rev08	Customer Specific\Caterpillar Inc\General\1E0553 Milled Fiber and Rubber 1-3-08.pdf
1E0576	05/15/02	Foundry Instructions	Rev14	Customer Specific\Caterpillar Inc\Forge & Cast\1E0576 Foundry Instructions 5-15-02.pdf
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1E0606	9-29-08	Steel-Tubing-Seamless	Rev10	Customer Specific\Caterpillar Inc\Pipe & Tubing\1E0606 Steel-Tubing-Seamless Rev10 9-29-08.pdf
1E0624	9-16-08	Matl and Processing-Springs CrV Steel-Valve Spring Qual (SAEJ132)	Rev04	Customer Specific\Caterpillar Inc\Springs\1E0624 Matl and Processing-Springs CrV Steel-Valve Spring Qual (SAEJ132) Rev04 9-16-08.pdf
1E0641	9-16-08	Matl and Processing-Springs-Chrome-Silicon Wire-Valve Spring Quality	Rev08	Customer Specific\Caterpillar Inc\Springs\1E0641 Matl and Processing-Springs-Chrome-Silicon Wire-Valve Spring Quality Rev08 9-16-08.pdf
1E0650	12/19/08	Steel - Structural (290450 Mpa Min Yield)	Rev30	Customer Specific\Caterpillar Inc\Carbon Steel\1E0650 Steel-Structural 290-450 MPa Min Yield Rev30 12-19-08.pdf
1E0653	03/20/08	Steel-Alloy Heat Treated Structural (620 MPa Min Yield) 3-20-08	Rev23	Customer Specific\Caterpillar Inc\Carbon Steel\1E0653 Steel-Alloy Heat Treated Structural (620 MPa Min Yield) 3-20-08.pdf
1E0669	07/27/06	Steel-Carbon (15B35 Modified) 7-27-06	Rev14	Customer Specific\Caterpillar Inc\Carbon Steel\1E06690 Steel-Carbon (15B35 Modified) 4-29-08.pdf
1E0676	07/05/01	Rubber-VMQ	Rev11	Customer Specific\Caterpillar Inc\Misc\1E0676 Rubber-VMQ Rev11 7-5-01.pdf
1E0682	03/20/08	Steel-Alloy Heat Treated Structural (620 MPa Min Yield) 3-20-08	Rev14	Customer Specific\Caterpillar Inc\Carbon Steel\1E0682 Steel-Alloy Heat Treated Structural (620 MPa Min Yield) 3-20-08.pdf
1E0694	11/09/07	Steel Tubing - Butt Welding (Cold Drawn)	Rev05	Customer Specific\Caterpillar Inc\Pipe & Tubing\1E0694 Steel Tubing-Butt Welded (Cold Drawn) 11-09-07.pdf
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1E0715	06/14/02	Steel Tubing - Welded (Drawn Over Mandrel)	Rev07	Customer Specific\Caterpillar Inc\Pipe & Tubing\1E0715 Steel Tubing-Welded (Drawn Over Mandrel) 6-14-02.pdf
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1E0725	08/13/07	Insulation-Acoustical-Polyurethane Foam	Rev20	Customer Specific\Caterpillar Inc\Misc\1E0725 Insulation-Acoustical-Polyurethane Foam Rev20 6-16-09.pdf
1E0769	08/05/03	Steel - Carbon (1524 Modified)	Rev07	Customer Specific\Caterpillar Inc\Carbon Steel\1E0769 Steel-Carbon (1524 Modified) 8-5-03.pdf
1E0779	9-16-08	Matl and Processing-Springs-Music Wire	Rev06	Customer Specific\Caterpillar Inc\Springs\1E0779 Matl and Processing-Springs-Music Wire Rev06 9-16-08.pdf
1E0832	03/30/09	Steel Tubing-Welded (Drawn Over Mandel)	Rev06	Customer Specific\Caterpillar Inc\Pipe & Tubing\1E0832 Steel Tubing-Welded (Drawn Over Mandrel) Rev06 3-30-09.pdf
1E0857	01/24/02	Stainless Steel - Chromium Nickel - Titanium Stabilized (321)	Rev02	Customer Specific\Caterpillar Inc\Stainless Steel\1E0857 Stainless Steel-Chromium Nickel-Titanium Stabilized (321) 1-24-02.pdf

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1E0860	12/19/08	Steel-Rollover Structure (ROPS)	Rev29	Customer Specific\Caterpillar Inc\Carbon Steel\1E0860 Steel-Rollover Structure (ROPS) Rev29 12-19-08.pdf
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1E0911	06/12/02	Stainless Steel-Chromium, Nickel, Maganese (202)	Rev01	Customer Specific\Caterpillar Inc\Stainless Steel\1E0911 Stainless Steel-Chromium, Nickel, Maganese (202).pdf
1E0914	01/18/02	Stainless Steel - Chromium, Nickel, Reduced Carbon (304)	Rev02	Customer Specific\Caterpillar Inc\Stainless Steel\1E0914 Stainless Steel-Chromium, Nickel, Reduced Carbon (304) 1-18-02.pdf
1E0916	06/12/02	Stainless Steel - Chromium, Nickel, Molybdenum (316)	Rev01	Customer Specific\Caterpillar Inc\Stainless Steel\1E0916 Stainless Steel-Chromium, Nickel, Molybdenum (316) 6-12-02.pdf
1E0992	10/31/05	Insulation-Acoustical Fiberglass 10-31-05	Rev20	Customer Specific\Caterpillar Inc\Misc\1E0992 Insulation-Acoustical Fiberglass 10-31-05.pdf
1E1032	03/20/08	Steel-Alloy Heat Treated Structural (620 MPa Min Yield)	Rev14	Customer Specific\Caterpillar Inc\Carbon Steel\1E1032 Steel-Alloy Heat Treated Structural (620 MPa Min Yield) 3-20-08.pdf
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1E1170	03/23/95	Steel Section-Cutting Edge	Rev03	Customer Specific\Caterpillar Inc\Carbon Steel\1E1170 Steel Section-Cutting Edge 3-23-95.pdf
1E1186	09/15/89	Steel Tread Plate	Rev05	Customer Specific\Caterpillar Inc\Carbon Steel\1E1186 Steel Tread Plate 8-27-07.pdf
1E1241	01/13/09	Steel Pipe or Tubing - (Hot Finished Seamless) 290 Mpa Yield	Rev04	Customer Specific\Caterpillar Inc\Pipe & Tubing\1E1241 Steel Pipe or Tubing-Structural (Hot Finished Seamless) 290MPa Yield Rev04 1-13-09.pdf
1E1247	05/30/06	Steel-Structural (550 Mpa Min Yeild)	Rev11	Customer Specific\Caterpillar Inc\Carbon Steel\1E1247 Steel-Structural (550 MPa Min Yield) 7-17-07.pdf
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1E1557	08/11/88	Abrasion Resistant Materials	Rev02	Customer Specific\Caterpillar Inc\Misc\1E1557 Abrasion Rsistant Materials 8-11-88.pdf
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1E1850	02/25/09	Paint-Approved Supplier and Product List	Rev28	Customer Specific\Caterpillar Inc\Paint\1E1850 Paint-Approved Supplier and Product List Rev28 2-25-09.pdf
1E1861	11/21/08	Wrought Steel - Approved Suppliers	Rev17	Customer Specific\Caterpillar Inc\Carbon Steel\1E1861 Wrought Steel- Approved Suppliers Rev17 11-21-08.pdf
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1E1932	09/23/09	Steel Section-Cutting Edge	Rev01	Customer Specific\Caterpillar Inc\Carbon Steel\1E1932 Steel Section- Cutting Edge Rev01 9-23-09.pdf
1E1945	02/21/94	Materials and Processing-control Rods, Grab Handles, Etc.	Rev00	Customer Specific\Caterpillar Inc\General\1E1945 Material and Processing-Control Rods, Grab Handles, Etc. 2-21-1994.tif
1E1947	08/17/95	Adhesive - Pressure Sensitive (Double Coated) With Re-Release Film	Rev03	Customer Specific\Caterpillar Inc\Misc\1E1947 Adhesive - Pressure Sensitive (Double Coated) with Re-Release Film 08-17-95.pdf
1E1950	04/11/08	Paint - Standard Topcoat for Metallic Substrates	Rev12	Customer Specific\Caterpillar Inc\Paint\1E1950 Paint - Standard Topcoat for Metallic Substrates 4-14-08.pdf
1E1951	04/11/08	Paint-High Performance Topcoat for Metallic Substates	Rev13	Customer Specific\Caterpillar Inc\Paint\1E1951 Paint - High Performance Topcoat for Metallic Substrates 4-14-08.pdf
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1E2050	03/27/81	Welding - Flash and Stud	Rev06	Customer Specific\Caterpillar Inc\Weld\1E2050 Welding-Flash and Stud 3 27-81.pdf
1E2072	03/31/04	Plating - Nickel	Rev11	Customer Specific\Caterpillar Inc\Plating\1E2072 Plating - Nickel 3-31-2004.pdf
1E2111	10/27/94	Inspection - Weld Control - Special	Rev07	Customer Specific\Caterpillar Inc\Weld\1E2111 Inspection-Weld Control-Speial 10-27-94.pdf
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1E2122	10/13/89	Surface Texture	Rev19	Customer Specific\Caterpillar Inc\General\1E2122 Surface Texture 10-13 89.pdf
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1E2177	03/11/05	Mill Tolerances - Steel Products	Rev15	Customer Specific\Caterpillar Inc\Carbon Steel\1E2177 Mill Tolerances-Steel Products 3-11-05.pdf
1E2183	04/11/08	Welding-Corrosion Resistant Materials	Rev03	Customer Specific\Caterpillar Inc\Weld\1E2183 Welding-Corrosion Resistant Materials 4-14-08.pdf
1E2187	01/22/09	Heat Treatment-Ferritic Nitrocarburizing	Rev05	Customer Specific\Caterpillar Inc\Misc\1E2187 Heat Treatment-Ferritic Nitrocarburizing 1-22-90.pdf
1E2205	10/14/93	Vinyl Coating	Rev05	Customer Specific\Caterpillar Inc\Misc\1E2205 Vinyl Coating 8-24-07.pdf
1E2232	04/11/08	Aluminum Welding - Gas Shielded Arc	Rev02	Customer Specific\Caterpillar Inc\Weld\1E2232 Aluminum Welding-Gas Shielded Arc 4-14-08.pdf
1E2261	05/17/08	Stock Removal After Heat Treat	Rev02	Customer Specific\Caterpillar Inc\General\1E2261 Stock Removal After Heat Treat Rev02 5-17-02.pdf
1E2275	11/20/00	Connector 37° Flared	Rev'08	Customer Specific\Caterpillar Inc\Misc\1E2275 Connector 37° Flared 11-20-00.pdf
1E2298	11/19/01	Materials Processing-Steel Bushings (Heavy Duty)	Rev09	Customer Specific\Caterpillar Inc\Carbon Steel\1E2298 Materials Processing-Steel Bushings (Heavy Duty) 11-19-01.pdf
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1E2678	08/16/99	Material and Dimensional - Clips	Rev06	Customer Specific\Caterpillar Inc\Drawings\1E2678 Material and Dimensional - Clips 8-16-99.pdf
1E2679	03/24/09	Requirements - Common - Steel Castings	Rev05	Customer Specific\Caterpillar Inc\Forge & Cast\1E2679 Requirements-Common-Steel Castings Rev05 3-24-09.pdf
1E2700	04/27/09	Strand Cast Steel - Application and Quality	Rev16	Customer Specific\Caterpillar Inc\Carbon Steel\1E2700 Strand Cast Steel Application and Quality Rev16 4-27-09.pdf
1E2722	06/01/01	Drawing - Pro/Engineer	Rev03	Customer Specific\Caterpillar Inc\Drawings\1E2722 Drawing-Pro Engineer 6-1-01.pdf
1E2731	04/11/08	Paint-Standard Primer For Metallic Substrates	Rev06	Customer Specific\Caterpillar Inc\Paint\1E2731 Paint-Standard Primer For Metallic Substrates 4-14-08.pdf
1E2732	04/11/08	Paint - High Performance Primer for Metallic Substrates	Rev06	Customer Specific\Caterpillar Inc\Paint\1E2732 Paint-High Performance Primer for Metallic Substrates 4-14-08.pdf
1E2739	04/05/07	Adhesive-Pressure Sensitive (Transfer Tape) with Release Liner	Rev07	Customer Specific\Caterpillar Inc\General\1E2739 Adhesive-Pressure Sensitive (Transfer Tape) With Release Liner 4-5-07.pdf
1E2743	03/28/07	Steel - Alloy (8620H)	Rev04	Customer Specific\Caterpillar Inc\Carbon Steel\1E2743 Steel-Alloy (8620H) 3-28-07.pdf
1E2756	03/26/01	Steel - Structural (620 Mpa Min Yield)	Rev03	Customer Specific\Caterpillar Inc\Carbon Steel\1E2756 Steel-Structural 620 MPa Min Yield 3-26-01.pdf
1E2860	09/14/00	Cleanliness-Piece Part	Rev01	Customer Specific\Caterpillar Inc\Misc\1E2860 Cleanliness-Piece Part 9-14-2000.pdf
1E2960	04/11/08	Paint-Superior Performance Priner for Metallic Substrates	Rev05	Customer Specific\Caterpillar Inc\Paint\1E2960 Paint-Superior Performance Priner for Metallic Substrates 4-14-08.pdf

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1E2966	08/04/06	Identification - Special Characteristics	Rev02	Customer Specific\Caterpillar Inc\Drawings\1E2966B Identification - Special Characteristics 8-4-06.pdf
1E2995	11/15/00	High Performance Arc Welds	Rev00	Customer Specific\Caterpillar Inc\Weld\1E2995 High Performance Arc
1E4091	11/21/02	High Performance Tab and Slot	Rev00	Customer Specific\Caterpillar Inc\Weld\1E4091 High Performance Tab
1E4093	10-27-08	Paint-Phosphate Pretreatment Chemical For	Rev08	Customer Specific\Caterpillar Inc\Paint\1E4093 Paint-Phosphate
1E4145	10/05/08	Steel-Tread Plate	Rev03	Customer Specific\Caterpillar Inc\Carbon Steel\1E4145 Steel-Tread Plate
1E4234	06/07/06	Steel-Structural (690 MPa Min Yield)	Rev01	Customer Specific\Caterpillar Inc\Carbon Steel\1E4234 Steel-Structural
MC1003-1	07/26/07	Weld Cleaning for Appearance	Rev06	Customer Specific\Caterpillar Inc\Weld\MC1003-1 Weld Cleaning for